

Design Standards Letter

Letter Number: G-1963-01

Letter Date: 01/26/1963

Effective Date: 01/26/1963

Section/Plan No.: None

Subject: Highway Signing Standard Drawings

Body

ALL DIVISION, DISTRICT AND URBAN ENGINEERS

There has been some uncertainty as to whether or not signing could be included in general contracts due to a recent Instructional Memorandum from the Bureau of Public Roads which would have required either taking alternate bids for aluminum or steel sign panels, or specifying steel signs only. This memorandum has now been superseded by another which makes it possible to continue the use of our present standard drawings, at least for the time being. Signing plans are therefore to be completed in accordance with the new and revised drawings covered by Surveys and Plans General Letter No. 25, 1962 , and with the following revisions:

Standard Drawing 72.02

Sheet 1. Eliminated "Street" sign from list of sign types. Due to the unavailability of extruded street sign panels such signs will now be tabulated as Type SHRR .125.

Sheet 2. 8' x 5' and 12' 6" x 4' "No Services" signs have been added as Standard signs.

Sheet 4. Added notes for special letter stroke widths for "Exit" and "Emergency Stopping (Parking) Only" signs.

Sheet 5. Changed "Street" sign form extrusion to Type SHRR .125.

Sheet 6. Added title "Clearances" to sketch showing same.

Sheet 7, 8, and 9. The thickness of all shields which are used only on guide signs has been reduced to .080 inches. Shields which are interchangeable as route markers or on guide signs remain unchanged.

Sheet 10. Added two "Directional Arrows" which are used occasionally.

Standard Drawing 72.03

Sheet 3. Aluminum alloy or stainless steel bolts, nuts and lockwashers for fastening vertical stiffeners to stringers made optional.

Sheet 4. Same as Sheet 3, and aluminum alloy or stainless steel nuts for fastening stringers to sign panel made optional. Welding of vertical stiffeners to end flanges made optional.

Standard Drawing 72.04

Sheet 1. Extruded "Street" sign eliminated from list of sign types.

Sheet 3 and 4. Changed thickness of shields, which are used only on guide signs, to .080 inches.

Sheet 5. Added title "Clearances" to sketch showing same.

Sheet 7. Changed extruded "Street" sign to Type SHRR .125.

Sheet 8. Added two "Directional Arrows".

Under separate cover we are sending you several 8 1/2" x 11" prints of the above revised drawings. The revised standards will be effective for all projects which have not been submitted as of this date.

R. N. Hunter
Engineer of Surveys and Plans